

# PRESS EQUIPMENT LIST

PRESS MFG	AIDA	CLEARING	BLOW	VERSON	BLOW	BLOW
Tonnage	120T	250T	400T	800T	1000T	1000T
PRESS TYPE	NC2	SC4	SC4	SC4	SC4	SC4
RAM SIZE	20x53	54x84	54x96	54x144	84x204	84x240
BOLSTER	20x74	54x84	54x96	54x144	84x204	84x240
ROLL OUT BOLSTER	NO	NO	NO	NO	YES	YES
SHUT HEIGHT MAX	13.75"	33"	28"	37.70"	48"	54"
SHUT HEIGHT MIN	10.25"	21"	18"	28"	36"	42"
SHUT HEIGHT MAX (with risers)	N/A	N/A	N/A	31"	36"	36"
SHUT HEIGHT MIN (with risers)	N/A	N/A	N/A	21.63"	24"	24"
RAM ADJUST	3.54"	12"	10"	10"	12"	12"
SPM	100	SINGLE	60	30	35	35
CUSION	NO	YES	NO	NO	NO	NO
STROKE	4.33"	12"	10"	12"	20"	20"
WINDOW WIDTH	12"	26.5"	36"	32"	60"	65"
COIL REEL & FEEDER	YES	N/A	YES	YES	YES	YES
COIL MIN-MAX I.D. (*Preferred)	18-22,*20	STRIP	20-*24	15-*20	20-*24	20-*24
COIL MAX O.D.	72"	N/A	72"	42"	72"	72"
COIL MAX WEIGHT	4K	N/A	20K	12K	40K	40K
COIL MIN THICKNESS	.020"	N/A	.020"	.020"	.020"	.020"
COIL MAX THICKNESS	.125"	N/A	.250"	.190"	.375"	.375"
COIL MAX WIDTH	12"	N/A	36"	32"	60"	65"



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