

	1	2	3	4	5
Press (Clearing, Verson, etc)	CLEARING	BLOW	VERSON	BLOW	BLOW
Tonnage	250T	400T	800T	1000T	1000T
Type of press	SC4	SC4	SC4	SC4	SC4
Rolling bolster (yes or no)	NO	NO	NO	YES	YES
Bolster size - front to back	54	54	54	84	84
Bolster size - left to right	84	96	144	204	240
Air cushion	YES	NO	NO	NO	NO
Max. shut height (without risers)	33	28	37.7	48	54
Min. shut height (without risers)	21	18	28	36	42
Max. shut height (with risers)	N/A	N/A	31	36	36
Min. shut height (with risers)	N/A	N/A	21.63	24	24
Ram adjustment	12	10	10	12	12
Stroke length	12	10	12	20	20
Strokes per minute	SINGLE	60	30	35	35
Width of window	26.5	36	32	60	65
Coil feeder (yes or no)	NO	YES	YES	YES	YES
Max. coil I.D.	strips	24	24	24	24
Max. stock thickness	strips	0.25	0.19	0.38	0.38
Perfecto 400 ton feeder					
COIL INFO		MIN	MAX	Preferred	Preferred
ID		20	24	24.00"	24.00"
OD			72		
Weight			20K		
Thickness			0.25		
Width			36		
800 ton feeder					
COIL INFO		MIN	MAX	Preferred	Preferred
ID		15	20	20.0"	20.0"
OD			42		
Weight			12K		
Thickness			0.19		
Wdth			32		
1000 ton feeder					
COIL INFO		MIN	MAX	Preferred	Preferred
ID		20	24	24.00"	24.00"
OD			72		
Weight			40K		
Thickness		0.02	0.38		
Wdth			65		



Digital Tool & Die

